

**WELDER'S APPROVAL  
TEST CERTIFICATE ISO 9606**

Certificate No:  
**GDA W15-0813**  
Date of issue:  
**2015-10-19**

**Test particulars**

Designation: **ISO 9606-1 136 P BW FM2 P s14 PE bs nb**

Examiner or test body: **DNV GL**

Registration no: \_\_\_\_\_

Identification of test pieces: \_\_\_\_\_

Employer: **Private**

Welder's name and identification: \_\_\_\_\_

Date and place of birth: \_\_\_\_\_

		Weld test details	Range of approval	Supplementary remarks
Welding process		<b>136</b>	<b>136</b>	Transfer mode: <b>NA</b>
				Type of current and polarity: <b>DC (+)</b>
				Leftward /Rightward welding: <b>NA</b>
Filler metal	Group	<b>FM2</b>	<b>FM1, FM2</b>	Photo (if required)
	Type	<b>P</b>	<b>R, P, V, W, Y, Z</b>	
	Designation	<b>OK. Tubrod 15.14</b>		
Parent metal group(s)		<b>1.3</b>	-	
Plate (P) or pipe (T)		<b>P</b>	<b>P, T</b>	
Welding position		<b>PE</b>	<b>PA(2), PB(2), PC(2), PD(2), PE(1)</b>	
Outside pipe diameter (mm)		<b>NA</b>	<b>(1) &gt;= 500 mm, (2) &gt;= 75 mm</b>	
Test piece thickness (mm)		<b>14</b>	<b>&gt;= 3</b>	WPS No: <b>9/136</b>
Joint type		<b>BW</b>	<b>BW, FW</b>	Supplementary fillet weld test: <b>YES</b>
Single/ double sided welding		<b>bs</b>	<b>ss, mb; bs</b>	
Gouging/ backing		<b>nb</b>		
Shielding / backing gas(es)		<b>C1</b>	-	Welding carried out, place <b>Gdynia</b>
Layer technique for fillet welding		<b>NA</b>	-	Date <b>2015-10-08</b>